

Due May 2 or 5 / 2 test

Work Order ID 116549

April-29-14 1:57:24 PM

116549

~~PRELIMINARY ISSUE~~

Page 1

8/14/05/05

Item ID: D205-803-113

Accept

N900040100

Setup Start

NS1

Revision ID: ~~PRELIM~~ Rev C

Stop

NS2

Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 5/02/14 Req'd Qty: 5.00 *5*

Customer:

Reference:

Approvals: Process Plan: W Date: _____

Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	Rev C								
100	Document Control	0.00	DAS						
100	DOCUMENT CONTROL		31						
DC	Memo <u>17.10</u>	0.00	9-20						
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-803-113 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120			DAS						
QC	Memo	0.00	31						
Quality Control			9-20						

MLC 14-05-01

5x MAY 05 2014

5x DAS 28 APR 29 2014

5x 14-05-05

Work Order ID 116549

April-29-14 1:57:24 PM

116549

Page 2

Item ID: D205-803-113
 Revision ID: PRELIM
 Item Name: Left Hand Pilot In Command, Mechanical 205
 Start Date: 4/17/14 Start Qty: 5.00
 Required Date: 5/02/14 Req'd Qty: 5.00
 Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:
 Customer:

Approvals: Process Plan: _____ Date: _____
 QC: _____ Date: _____

Tooling: _____ Date: _____
 SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-803-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
 05
 9-89

MAY 05 2014

MAY 05 2014

MLJ 14-05-05

14-05-05

POSITIVE RECALL
 EFFECTIVE 14-04-29 AUTH W
 RELEASED W DATE 14-04-30
 per ECN 14-557

Picklist Print

April-29-14 1:57:23 PM

Page 1

Work Order ID: 116549

116549

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5046-041		Manufactured	No				Each	0.0000		5			
-----------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

S ***D5046-041***
Co-Pilot Collective Head Assembly (205)

D5049-1		Manufactured	No				Each	17.0000		5			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

S ***D5049-1***
Face Plate

DAS
31
9-89

Location

ST130

Loc Qty

17

Loc Code

116624

17

Each

10.0000

D4410-9		Manufactured	No				Each	10.0000		5			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

S ***D4410-9***
Trigger

Location

ST105

Loc Qty

7

Loc Code

115380

7

ST106

3

111232

3

Each

0.0000

D5055-1		Manufactured	No				Each	0.0000		5			
---------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

S ***D5055-1***
Placard

DAS
31
9-89

D5055-3		Manufactured	No				Each	0.0000		5			
---------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

S ***D5055-3***
Placard

DAS
31
9-89

**

**

**

**

**

13117677 48 1011755

116629

116626

116627

DAS
32
9-89

DAS
32
9-89

DAS
32
9-89

14/5/01

5

Picklist Print

April-29-14 1:57:23 PM

Page 2

Work Order ID: 116549

116549

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 5.00

Required Qty: 5.00

D4411-7

Manufactured No

Each

11.0000

5

**

DAS
32
9-89

D4411-7

Placard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST105

11

116124

11

Each

20.0000

5

**

DAS
32
9-89

AN565F8H9

Purchased

No

AN565F8H9

Set Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST347

20

123373

2

m128898

18

Each

8.0000

5

**

DAS
32
9-89

MS20253-1-065

MS20253-1-7200 Purchased

No

MS20253-1-065

Hinge Pin

DAS
31
9-89

Location

Loc Qty

Loc Code

ST332

8

m119837

8

m119837 (28)
m123522 (8)

April-29-14 1:57:23 PM

Shop Packet Print

Page 2

Picklist Print

April-29-14 1:57:23 PM

Page 3

Work Order ID: 116549

116549

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 5.00

Required Qty: 5.00

MS21042L08

Purchased

No

Each

5,857.000

5

MS21042L08

DAS
32
9-89

Nut

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2200

125445

802

m127410

1398

ST509

99

m127304

99

Each

7,837.000

5

MS21042L3

Purchased

No

MS21042L3

DAS
32
9-89

Nut

Location

Loc Qty

Loc Code

ST314

882

M127410

13

M127831

41

M128401

828

ST506

955

123900

955

ST509

6000

M128754

6000

DAS
31
9-89

April-29-14 1:57:23 PM

Shop Packet Print

Page 3

Picklist Print

April-29-14 1:57:23 PM

Page 4

Work Order ID: 116549

116549

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 5.00

Required Qty: 5.00

MS21919WDG10

Purchased

No

Each

70.0000

5

MS21919WDG10

Clamp

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST322

20

m128401

20

ST509

50

m128993

50

m128401

MS21919WDG20

Purchased

No

Each

69.0000

5

MS21919WDG20

Clamp

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST322

19

m128799

19

ST509

50

m128993

50

m128799

MS27039-1-07

Purchased

No

Each

586.0000

5

MS27039-1-07

Screw

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

447

m127813

447

m127813

MS35206-226

Purchased

No

Each

233.0000

25

MS35206-226

Screw

**

DAS
32
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST288

233

m127831

233

m127831

April-29-14 1:57:24 PM

Shop Packet Print

Page 4

Picklist Print

April-29-14 1:57:24 PM

Page 5

Work Order ID: 116549

116549

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/17/14

Required Date: 5/02/14

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0363J

Purchased

No

Each

4,860.000

10

DAS

32

9-89

NAS1149D0363.J

Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4837

m126319

66

m128429

4771

Each

309.0000

25

DAS

32

9-89

NAS1197-6

Purchased

No

NAS1197-6

Washer

DAS

31

9-89

Location

Loc Qty

Loc Code

ST296

309

123190

39

m128976

150

m128993

120

April-29-14 1:57:24 PM

Shop Packet Print

Page 5

